



2D Barcode Reader User Guide

V1.1.0

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1 Getting Started

1.1 About This Guide

This guide provides programming instructions for the SuperLead 2D Barcode Reader. Users can configure the SuperLead 2D Barcode Reader by scanning the programming barcodes included in this manual.

1.2 Barcode Scanning

Powered by area-imaging technology and SuperLead 2D Barcode Reader patented “Hercules” technology, the SuperLead 2D Barcode Reader features fast scanning and decoding accuracy. Barcodes rotated at any angle can still be read with ease. When scanning a barcode, simply center the aiming beam or pattern projected by the SuperLead 2D Barcode Reader over the barcode.

1.3 Factory Defaults

Scanning the following barcode can restore the engine to the factory defaults.

Note: Use this feature with discretion.



0D0100.

Restore All Factory Defaults

1.4 Firmware Version Number

Scanning the barcode below can display the firmware version number.



0D1302?.

Display The Firmware Version Number

2 Communication Interfaces

The SuperLead 2D Barcoder Reader provides a TTL-232 interface and a USB interface to communicate with the host device. The host device can receive scanned data and send commands to control the engine or to access/alter the configuration information of the engine via the TTL-232 or USB interface.

2.1 TTL-232 Cable Select (Applicable to 3110)

Before using Serial Communication interface, scanner must be set as TTL-232 cable. Please reset the scanner after set 232-cable.



0606000.

232 Cable

2.2 TTL-232 Interface

Serial communication interface is usually used when connecting the engine to a host device (like PC, POS). However, to ensure smooth communication and accuracy of data, you need to set communication parameters (including baud rate, parity check, data bit and stop bit) to match the host device.

The serial communication interface provided by the engine is based on TTL-level signals. TTL-232 can be used for most application architectures. For those requiring RS-232, an external conversion circuit is needed. The conversion circuit is available only to some models.

Default serial communication parameters are listed below. Make sure all parameters match the host requirements.

Parameter	Factory Default
Serial Communication	Standard TTL-232
Baud Rate	115200
Parity Check	None
Data Bits	8
Stop Bits	1
Hardware Flow Control	None

2.3 Baud Rate

Baud rate is the number of bits of data transmitted per second. Set the baud rate to match the Host requirements.



0607023.

2400



0607024.

4800



0607025.

9600



0607026.

19200



0607027.

38400



0607028.

57600



0607029.

115200 (Default)

2.4 Data Bit & Parity Check & Stop Bit



0607032.

None Parity /8 Data Bits/1 Stop Bit (Default)



0607030.

None Parity /7 Data Bits/1 Stop Bit



0607031.

None Parity /7 Data Bits/2 Stop Bits



0607035.

Even Parity /8 Data Bits/1 Stop Bit



0607033.

Even Parity /7 Data Bits/1 Stop Bit



0607034.

Even Parity /7 Data Bits/2 Stop Bits



0607038.

Odd Parity /8 Data Bits/1 Stop Bit



0607036.

Odd Parity /7 Data Bits/1 Stop Bit



0607037.

Odd Parity /7 Data Bits/2 Stop Bit

2.5 USB Interface (Applicable to 3110)

Before using USB Communication interface, scanner must be set as USB cable. Please reset the scanner after set USB cable.



0606001.

USB Cable

2.6 USB HID-KB

When you connect the engine to the Host via a USB connection, you can enable the **USB HID-KB** feature by scanning the barcode below. Then engine's transmission will be simulated as USB keyboard input. The Host receives keystrokes on the virtual keyboard. It works on a Plug and Play basis and no driver is required.



090500.

USB HID-KB (Default)

2.7 USB Country Keyboard Types

Keyboard layouts vary from country to country. The default setting is 1-U.S. keyboard.



060E000.

1 – U.S. (Default)



060E007.

2 – UK



060E008.

3 – Denmark



060E003.

4 – France



060E002.

5 – Finland



060E0027.

6 – Turkey_F



060E005.

7 – Italy



060E009.

8 – Norway



060E0035.

9 – Albania



060E001.

10 – Belgium



060E0033.

11 – Bosnia



060E0016.

12 – Brazil



060E0032.

13 – Croatia



060E0015.

14 – Czech



060E0011.

15 – Dutch



060E0041.

16 – Estonia



060E004.

17 – Germany



060E0017.

18 – Greek



060E0019.

19 – Hungary



060E0073.

20 – Irish



060E0042.

21 – Latvia



060E0044.

22 – Lithuania



060E0034.

23 – Macedonia



060E0010.

24 – Spain



060E0020.

25 – Poland



060E0013.

26 – Portugal



060E0025.

27 – Romania



060E0026.

28 – Russia



060E0028.

29 – Japan

2.8 Convert Case

Scan the appropriate barcode below to convert barcode data to your desired case.



060D020.

No Case Conversion (Default)



060D021.

Convert All To Upper Case



060D022.

Convert All To Lower Case

Example: When the **Convert All to Lower Case** feature is enabled, barcode data “AbC” is transmitted as “abc”.

2.9 USB COM Port Emulation

If you connect the engine to the Host via a USB connection, the **USB COM Port Emulation** feature allows the Host to receive data in the way as a serial port does. A driver is required for this feature.



090400.

USB COM Port Emulation

3 General Configuration

3.1 Trigger Mode (Applicable to 31/41/51/81XX series)

If the Trigger Mode is enabled, you could activate the scanner by providing an external hardware trigger, or using a serial trigger command. When in manual trigger mode, the scanner scans until a barcode is read, or until the hardware trigger is released. When in serial mode, the scanner scans until a barcode has been read or until the deactivate command is sent.



091A00.

Manual Trigger Mode – Normal (Default)



091B00.

Manual Trigger Mode – Cellphone

Serial trigger Command:

Command Trigger:	[0x02][0xF4][0x03]
Command Untrigger:	[0x02][0xF5][0x03]

3.2 Presentation Mode (Applicable to 31/41/51/81XX series)

This set the scanner to work in Continue mode.



Presentation Mode – Normal



Presentation Mode - Cellphone



Presentation Mode – Continue Scan

3.3 Inverse color



OFF (Default)



Only Inverse ON



Inverse And Normal Both ON

3.4 Illumination

Manual Trigger Mode Illumination setting for 71/81XX series.



040A014.

High Level Illumination (Default)



040A013.

Middle Level Illumination



040A012.

Low Level Illumination



040A011.

Illumination OFF

Manual Trigger Mode Illumination setting for 31/41/51XX series.



0401004.

Illumination Level 4 (Default)



0401003.

Illumination Level 3



0401002.

Illumination Level 2



0401001.

Illumination Level 1

3.5 Good Read Beeper



0502101.

ON (Default)



0502100.

OFF

3.6 Good Read Beeper Tone



05021D1.

Low



05021D2.

Middle



05021D3.

High (Default)

3.7 Good Read Beeper Duration



0502160.

Normal (Default)



0502161.

Short

3.8 Good Read Beeper Number



05020E1.

1 (Default)



05020E2.

2



05020E3.

3



05020E4.

4



05020E5.

5



05020E6.

6

3.9 Barcode Scanning Delay



080B080.

No Delay (Default)



080B08500.

Delay 500 MS



080B082000.

Delay 2000 MS

4 Data Formatting

4.1 General Configuration



090200.

Add CR



090202.

Add LF



090300.

Add CRLF



090201.

Add TAB

4.2 Add Prefix



080400.

Set Custom Prefix



0D0400.

Save



0D0500.

Not Save

To set a customer prefix, scan the “Set Custom Prefix” barcode and the numeric barcodes which representing the hexadecimal values of a desired prefix, and then scan the “Save” barcode. Refer to Appendix 2: ASCII Table for hexadecimal values of characters.

Example: Set the custom Prefix to “ODE”

1. Check the hex values of “ODE” in the ASCII Table. (“ODE”: 4F, 44, 45)
2. Scan the **Set Custom Prefix** barcode.
3. Scan the numeric barcodes “9”, “9”, “4”, “F”, “4”, “4”, “4” and “5” in Appendix 5 .
4. Scan the **Save** barcode.

4.3 Add Suffix



Set Custom Suffix



Save



Not Save

To set a customer suffix, scan the “Set Custom Suffix” barcode and the numeric barcodes which representing the hexadecimal values of a desired suffix, and then scan the “Save” barcode. Refer to Appendix 4: ASCII Table for hexadecimal values of characters.

Example: Set the custom Suffix to “ODE”

1. Check the hex values of “ODE” in the ASCII Table. (“ODE”: 4F, 44, 45)
2. Scan the **Set Custom Suffix** barcode.
3. Scan the numeric barcodes”9”, ”9”, “4”, “F”, “4”, “4”, “4” and “5” in Appendix 5 .
4. Scan the **Save** barcode.

4.4 Clear All Prefix and Suffix



Clear All Prefix And Suffix (Default)

5 Symbologies

5.1 General Settings

5.1.1 Restore Symbology Default Setting



Restore Symbology Default

Symbologies Enable:
Code 128, Code 39, UPC, EAN, Interleaved 2 of 5, Code 93, Coda Bar, GS1-128, DataMatrix, PDF417, QR, PDF417, Aztec.

5.1.2 Optimize Performance for Retail Use Case

Make for optimize scan performance in most retail barcode scan use case.

Symbologies Enable:
UPC, EAN, Code128, QR, PDF417.



Only Enable Retail Barcode

5.1.3 Enable/Disable All Symbologies

If the **Disable All Symbologies** feature is enabled, the engine will not be able to read any non-programming barcodes except the programming barcodes.



Enable All Symbologies



Disable All Symbologies

5.2 1D Symbologies

5.2.1 Code 128

Enable/Disable Code 128



020A011.

Enable Code 128 (Default)



020A010.

Disable Code 128

Message Length

Message length can be set to the maximum value or minimum value. The value between the maximum and the minimum is valid.

The maximum value and minimum value can be set using “Programming Command”. Please check the programming command guide for the detail.

Code 128 max length command: 020A03. The parameter of this command can be set from min to 90.

Code 128 min length command: 020A02. The parameter of this command can be set from 0 to max.

Example: Set the Barcode Message length of the minimum value is 10; the maximum value is 25.

Programming command: Max: 02380325 ; Min: 02380210.

5.2.2 EAN-8

Enable/Disable EAN-8



Enable EAN-8 (Default)



Disable EAN-8

Transmit Check Digit

EAN-8 is 8 digits in length with the last one as its check digit used to verify the accuracy of the data.



Transmit EAN-8 Check Digit (Default)



Do Not Transmit EAN-8 Check Digit

Add-On Code

An EAN-8 barcode can be augmented with a two-digit or five-digit add-on code on code on code to form a new one. In the examples below, the part surrounded by blue dotted line is an EAN-8 barcode while the part circled by red dotted line is add-on code.





0214031.

Enable 2-Digit Add-On Code



0214030.

Disable 2-Digit Add-On Code (Default)



0214041.

Enable 5-Digit Add-On Code



0214040.

Disable 5-Digit Add-On Code (Default)

Add-On Code Required



0214051.

EAN-8 Add-On Code Required



0214050.

EAN-8 Add-On Code Not Required (Default)

ENA/JAN-8 Addenda Separator

When this feature is enabled, there is a space between barcode and addenda. When this feature is disabled, there is no space.



0214061.

Enable ENA/JAN-8 Addenda Separator (Default)



0214060.

Disable ENA/JAN-8 Addenda Separator UPC

5.2.3 EAN-13

Enable/Disable EAN-13



0213011.

Enable EAN-13 (Default)



0213010.

Disable EAN-13

Transmit Check Digit



0213021.

Transmit EAN-13 Check Digit (Default)



0213020.

Do Not Transmit EAN-13 Check Digit

Add-On Code



0213031.

Enable 2-Digit Add-On Code



0213030.

Disable 2-Digit Add-On Code (Default)



0213041.

Enable 5-Digit Add-On Code



0213040.

Disable 5-Digit Add-On Code (Default)

Add-On Code Required



0213051.

EAN-13 Add-On Code Required



0213050.

EAN-13 Add-On Code Not Required (Default)

ENA/JAN-13 Addenda Separator

When this feature is enabled, there is a space between barcode and addenda. When this feature is disabled, there is no space.



0213061.

Enable ENA/JAN-13 Addenda Separator (Default)



0213060.

Disable ENA/JAN-13 Addenda Separator

ISBN Translate

When enable this feature and is scanned, ENA-13 Book land symbols are translated into their equivalent ISBN number format.



Enable ISBN Translate



Disable ISBN Translate (Default)

5.2.4 UPC-E

Enable/Disable UPC-E0/E1



Enable UPC-E0 (Default)



Disable UPC-E0



Enable UPC-E1



Disable UPC-E1 (Default)

UPC-E0 Check Digit



0212041.

Enable UPC-E0 Check Digit (Default)



0212040.

Disable UPC-E0 Check Digit

UPC-E0 Expand

UPC-E0 expand expands the UPC-E code to the 12 digits, UPC-A format.



0212031.

Enable UPC-E0 Expand



0212030.

Disable UPC-E0 Expand (Default)

UPC-E0 Addenda Required

When required is scanned, the scanner will only read UPC-E barcodes that have addenda.



0212081.

Enable UPC-E0 Required



0212080.

Disable UPC-E0 Required (Default)

UPC-E0 Addenda Separator



0212091.

Enable UPC-E0 Separator (Default)



0212090.

Disable UPC-E0 Separator

UPC-E0 Number System

The number system digit of UPC symbol is normally transmitted at the beginning of the scanned data, but the unit can be programmed so it will be not transmitted.



0212051.

Enable UPC-E0 Number System (Default)



0212050.

Disable UPC-E0 Number System

UPC-E0 Addenda



0212061.

Enable 2 Digit Addenda



0212060.

Disable 2 Digit Addenda (Default)



0212071.

Enable 5 Digit Addenda



0212070.

Disable 5 Digit Addenda (Default)

5.2.5 UPC-A

Enable/Disable UPC-A



0211011.

Enable UPC-A (Default)



0211010.

Disable UPC-A

UPC-A Check Digit



0211021.

Enable UPC-A Check Digit (Default)



0211020.

Disable UPC-A Check Digit

UPC-A Addenda Required

When required is scanned, the scanner will only read UPC-E barcodes that have addenda.



0211061.

Enable UPC-A Required



0211060.

Disable UPC-A Required (Default)

UPC-A Addenda Separator



0211071.

Enable UPC-A Separator (Default)



0211070.

Disable UPC-A Separator

UPC-A: Number System

The number system digit of UPC symbol is normally transmitted at the beginning of the scanned data, but the unit can be programmed so it will be not transmitted.



0211031.

Enable UPC-A Number System (Default)



0211030.

Disable UPC-A Number System

UPC-A: Addenda



0211041.

Enable 2 Digit Addenda



0211040.

Disable 2 Digit Addenda (Default)



0211051.

Enable 5 Digit Addenda



0211050.

Disable 5 Digit (Default)

5.2.6 Interleaved 2 Of 5

Enable/Disable Interleaved 2 Of 5



0204011.

Enable Interleaved 2 Of 5 (Default)



0204010.

Disable Interleaved 2 Of 5

Message Length

Message length can be set to the maximum value, minimum value. The data between the maximum and the minimum is valid.

The maximum value and minimum value can be set using Programming Command. Please check the programming command guide for the detail.

Interleaved 2 of 5 max length command: 020404. The parameter of this command can be set from min to 80.

Interleaved 2 of 5 min length command: 020403. The parameter of this command can be set from 2 to max.

Example: Set the Barcode Message length of the minimum value is 10; the maximum value is 25.

Programming command: Max: 02380325 ; Min: 02380210.

Interleaved 2 Of 5 Check Digit



0204020.

No Check Char (Default)



0204022.

Validate And Transmit



0204021.

Validate Not Transmit

5.2.7 Matrix 2 Of 5

Enable/Disable Matrix 2 Of 5



0208011.

Enable Matrix 2 Of 5



0208010.

Disable Matrix 2 Of 5 (Default)

Message Length

Message length can be set to the maximum value, minimum value. The value is valid between the maximum and the minimum.

The maximum value and minimum value can be set using Programming command. Please check the programming command guide for the detail.

Matrix 2 of 5 max length command: 020803. The parameter of this command can be set from min to 80.

Matrix 2 of 5 min length command: 020802. The parameter of this command can be set from 1 to max.

Example: Set the Barcode Message length of the minimum value is 10; the maximum value is 25.

Programming command: Max: 02080325 ; Min: 02080210.

5.2.8 Industrial 2 Of 5

Enable/Disable Industrial 2 Of 5



0206011.

Enable Industrial 2 Of 5



0206010.

Disable Industrial 2 Of 5 (Default)

Message Length

Message length can be set to the maximum value, minimum value. The value is valid between the maximum and the minimum.

The maximum value and minimum value can be set using Programming command. Please check the programming command guide for the detail.

Industrial 2 of 5 max length command: 020603. The parameter of this command can be set from min to 48.

Industrial 2 of 5 min length command: 020602. The parameter of this command can be set from 1 to max.

Example: Set the Barcode Message length of the minimum value is 10; the maximum value is 25.

Programming command: Max: 02380325 ; Min: 02380210.

5.2.9 Code 39

Enable/Disable Code 39



0203011.

Enable Code 39 (Default)



0203010.

Disable Code 39

Transmit Start/Stop Character



0203051.

Transmit Start/Stop Character



0203050.

Do Not Transmit Start/Stop Character (Default)

Code 39 Check Character



0203040.

No Check Char (Default)



0203042.

Validate And Transmit



0203041.

Validate No Transmit

Code 39 Append

This function allows the scanner to append several Code 39 barcode data together before transmitting to host. When the scanner encounters a Code 39 barcode with append character (ex. Space character), it buffers the data until it reads a Code 39 barcode which does not have append character. Then the data is transmitted in the order that the barcodes were read.



0203031.

Enable Append



0203030.

Disable Append (Default)

Code 39 Full ASCII



0203021.

Enable Code 39 Full ASCII



0203020.

Disable Code 39 Full ASCII (Default)

Message Length

Message length can be set to the maximum value, minimum value. The value is valid between the maximum and the minimum.

The maximum value and minimum value can be set using Programming command. Please check the programming command guide for the detail.

Code 39 max length command: 020308. The parameter of this command can be set from min to 48.

Code 39 min length command: 020307. The parameter of this command can be set from 0 to max.

Example: Set the Barcode Message length of the minimum value is 10; the maximum value is 25.

Programming command: Max: 02380325 ; Min: 02380210.

5.2.10 Coda Bar

Enable/Disable Coda Bar



0202011.

Enable Coda Bar (Default)



0202010.

Disable Coda Bar

Message Length

Message length can be set to the maximum value, minimum value. The data between the maximum and the minimum is valid.

The maximum value and minimum value can be set using Programming command. Please check the programming command guide for the detail.

Coda bar max length command: 020206. The parameter of this command can be set from min to 60.

Coda bar min length command: 020205. The parameter of this command can be set from 2 to max.

Example: Set the Barcode Message length of the minimum value is 10; the maximum value is 25.

Programming command: Max: 02380325 ; Min: 02380210.

Transmit Start/Stop Character



0202021.

Transmit Start/Stop Character



0202020.

Do Not Transmit Start/Stop Character (Default)

Coda bar Check Character



No Check Char (Default)



Validate And Transmit



Validate No Transmit

5.2.11 Code 93

Enable/Disable Code 93



Enable Code 93 (Default)



Disable Code 93

Message Length

Message length can be set to the maximum value, minimum value. The data between the maximum and the minimum is valid.

The maximum value and minimum value can be set using Programming command. Please check the programming command guide for the detail.

Code 93 max length command: 020D03. The parameter of this command can be set from min to 80.

Code 93 min length command: 020D02. The parameter of this command can be set from 0 to max.

Example: Set the Barcode Message length of the minimum value is 10; the maximum value is 25.

Programming command: Max: 02380325 ; Min: 02380210.

Code 93 Append

This function allows the scanner to append several Code 93 barcode data together before transmitting to host. When the scanner encounters a Code 93 barcode with append character (ex. Space character), it buffers the data until it reads a Code 93 barcode which does not have append character. Then the data is transmitted in the order that the barcodes were read.



020D051.

Enable Code 93 Append



020D050.

Disable Code 93 Append (Default)

Code 93 Code Page

Code 93 code pages define the mapping of character codes to characters.



020D04.

Code93 Code page (Default)

5.2.12 GS1-128

Enable/Disable GS1-128



020B001.

Enable GS1-128 (Default)



020B000.

Disable GS1-128

Message Length

Message length can be set to the maximum value, minimum value. The data between the maximum and the minimum is valid.

The maximum value and minimum value can be set using Programming command. Please check the programming command guide for the detail.

GS1-128 max length command: 020B03. The parameter of this command can be set from min to 80.

GS1-128 min length command: 020B02. The parameter of this command can be set from 0 to max.

Example: Set the Barcode Message length of the minimum value is 10; the maximum value is 25.

Programming command: Max: 02380325 ; Min: 02380210.

5.2.13 MSI

Enable/Disable MSI



020E011.

Enable MSI



020E010.

Disable MSI (Default)

Message Length

Message length can be set to the maximum value, minimum value. The data is valid between the maximum and the minimum.

The maximum value and minimum value can be set using Programming command. Please check the programming command guide for the detail.

MSI max length command: 020E04. The parameter of this command can be set from min to 48.

MSI min length command: 020E03. The parameter of this command can be set from 4 to max.

Example: Set the Barcode Message length of the minimum value is 10; the maximum value is 25.

Programming command: Max: 02380325 ; Min: 02380210.

MSI Check Character



Validate Type10 Transmit



Validate Type10 Then Type11 Char Transmit



Validate Type10 Then Type11 Char NO Transmit



Validate Type10 No Transmit



Validate 2 Type10 No Transmit (Default)



Validate 2 Type10 Char Transmit



Validate 2 Type10 Char No Transmit



Disable MSI Check

5.2.14 Code 11

Enable/Disable Code 11



0209010.

Disable Code 11 (Default)



0209011.

Enable Code 11

Code11 Check Digit(s)



0209040.

One Check Digit



0209041.

Two Check Digits (Default)

5.3 2D Symbologies

5.3.1 PDF 417

Enable/Disable PDF 417



021F011.

Enable PDF 417 (Default)



021F010.

Disable PDF 417

Enable/Disable Micro PDF 417



0220011.

Enable Micro PDF 417



0220010.

Disable Micro PDF 417 (Default)

Message Length

Message length can be set to the maximum value, minimum value. The data is valid between the maximum and the minimum.

The maximum value and minimum value can be set using Programming command. Please check the programming command guide for the detail.

PDF417 max length command: 021F06. The parameter of this command can be set from min to 2750.

PDF417 min length command: 021F05. The parameter of this command can be set from 1 to max. Example: Set the Barcode Message length of the minimum value is 10; the maximum value is 25.

Programming command: Max: 02380325 ; Min: 02380210.

5.3.2 QR Code

Enable/Disable QR Code



0237011.

Enable QR Code (Default)



0237010.

Disable QR Code

Message Length

Message length can be set to the maximum value, minimum value. The data is valid between the maximum and the minimum is valid.

The maximum value and minimum value can be set using Programming command. Please check the programming command guide for the detail.

QR max length command: 023703. The parameter of this command can be set from min to 7089.

QR min length command: 023702. The parameter of this command can be set from 1 to max.

Example: Set the Barcode Message length of the minimum value is 10; the maximum value is 25.

Programming command: Max: 02380325 ; Min: 02380210.

QR Code Append

This function allows the scanner to append several QR barcode data together before transmitting to host. When the scanner encounters a QR barcode with append character (ex. Space character), it buffers the data until it reads a QR barcode which does not have append character. Then the data is transmitted in the order that the barcodes were read.



0237081.

Enable QR Code Append (Default)



0237080.

Disable QR Code Append

QR Code Page

QR code pages define the mapping of character codes to characters.



QR Code Page (Default)

5.3.3 Data Matrix

Enable/Disable Data Matrix



Enable Data Matrix (Default)



Disable Data Matrix

Message Length

Message length can be set to the maximum value, minimum value. The data is valid between the maximum and the minimum.

The maximum value and minimum value can be set using Programming command. Please check the programming command guide for the detail.

Data Matrix max length command: 023603. The parameter of this command can be set from min to 3116.

Data Matrix min length command: 023602. The parameter of this command can be set from 1 to max.

Example: Set the Barcode Message length of the minimum value is 10; the maximum value is 25.

Programming command: Max: 02380325 ; Min: 02380210.



Data Matrix Code Page (Default)

5.3.4 Maxi code

Enable/Disable Maxi code



0234011.

Enable Maxi Code



0234010.

Disable Maxi Code (Default)

Message Length

Message length can be set to the maximum value, minimum value. The data is valid between the maximum and the minimum.

The maximum value and minimum value can be set using Programming command. Please check the programming command guide for the detail.

Maxi Code max length command: 023403. The parameter of this command can be set from min to 150.

Maxi Code min length command: 023402. The parameter of this command can be set from 1 to max.

Example: Set the Barcode Message length of the minimum value is 10; the maximum value is 25.

Programming command: Max: 02380325 ; Min: 02380210.

5.3.5 Aztec

Enable/Disable Aztec



0233011.

Enable Aztec (Default)



0233010.

Disable Aztec

Message Length

Message length can be set to the maximum value, minimum value. The data is valid between the maximum and the minimum.

The maximum value and minimum value can be set using Programming command. Please check the programming command guide for the detail.

Aztec max length command: 023306. The parameter of this command can be set from min to 3832.

Aztec min length command: 023305. The parameter of this command can be set from 1 to max.

Example: Set the Barcode Message length of the minimum value is 10; the maximum value is 25.

Programming command: Max: 02380325 ; Min: 02380210.

Aztec Append



0233081.

Enable Aztec Append (Default)



0233080.

Disable Aztec Append

5.3.6 Hanxin

Enable/Disable Hanxin



0238011.

Enable Hanxin



0238010.

Disable Hanxin (Default)

Message Length

Message length can be set to the maximum value, minimum value. The data is valid between the maximum and the minimum.

The maximum value and minimum value can be set using Programming command. Please check the programming command guide for the detail.

Hanxin max length command: 023803. The parameter of this command can be set from min to 7833.

Hanxin min length command: 023802. The parameter of this command can be set from 1 to max.

Example: Set the Barcode Message length of the minimum value is 10; the maximum value is 25.

Programming command: Max: 02380325 ; Min: 02380210.

5.4 Postal Symbologies

5.4.1 China Postal Code

Enable/Disable China Postal Code



0218011.

Enable China Postal Code



0218010.

Disable China Postal Code (Default)

5.4.2 Telepen

Enable/Disable Telepen



0210011.

Enable China Telepen



0210010.

Disable China Telepen (Default)

6 Appendix

6.1 Appendix 1: AIM ID Table

Symbology	AIM ID	Remark
EAN-13]E0	Standard EAN-13
]E3	EAN-13 + 2/5-Digit Add-On Code
EAN-8]E4	Standard EAN-8
]E4...]E1...	EAN-8 + 2-Digit Add-On Code
]E4...]E2...	EAN-8 + 5-Digit Add-On Code
UPC-E]E0	Standard UPC-E
]E3	UPC-E + 2/5-Digit Add-On Code
UPC-A]E0	Standard UPC-A
]E3	UPC-A + 2/5-Digit Add-On Code
Code 128]C0	Standard Code 128
GS1-128 (UCC/EAN-128)]C1	FNC1 is the character right after the start character
AIM-128]C2	FNC1 is the 2nd character after the start character
ISBT-128]C4	
Interleaved 2 of 5]I0	No parity check
]I1	Transmit check digit after parity check
]I3	Do not transmit check digit after parity check
ITF-6]I1	Transmit check digit
]I3	Do not transmit check digit
ITF-14]I1	Transmit check digit
]I3	Do not transmit check digit
Industrial 2 of 5]S0	Not specified
Standard 2 of 5]R0	No parity check
]R8	One check digit, MOD10; do not transmit check digit
]R9	One check digit, MOD10; transmit check digit
Code 39]A0	Transmit barcodes as is; Full ASCII disabled; no parity check
]A1	One check digit, MOD43; transmit check digit
]A3	One check digit, MOD43; do not transmit check digit
]A4	Full ASCII enabled; no parity check
]A5	Full ASCII enabled; transmit check digit
]A7	Full ASCII enabled; do not transmit check digit
Codebar]F0	Standard Codebar
]F2	Transmit check digit after parity check
]F4	Do not transmit check digit after parity check

Symbology	AIM ID	Remark
Code 93]G0	Standard Code 93
Code 11]H0	One check digit MOD11; transmit check digit
]H1	Two check digits, MOD11/MOD11; transmit check digit
]H3	Do not transmit check digit after parity check
]H9	No parity check
GS1-DataBar (RSS)]e0	Standard GS1-DataBar
Plessey]P0	Standard Plessey
MSI-Plessey]M0	One check digit, MOD10; transmit check digit
]M1	One check digit, MOD10; do not transmit check digit
]M8	Two check digits
]M9	No parity check
Matrix 2 of 5]X0	Specified by the manufacturer
]X1	No parity check
]X2	One check digit, MOD10; transmit check digit
]X3	One check digit, MOD11; do not transmit check digit
ISBN]X4	Standard ISBN
ISSN]X5	Standard ISSN
PDF417]L0	Comply with 1994 PDF417 specifications
Data Matrix]d0	ECC000 - ECC140
]d1	ECC200
]d2	ECC200, FNC1 is the 1st or 5th character after the start character
]d3	ECC200, FNC1 is the 2nd or 6th character after the start character
]d4	ECC200, ECI included
]d5	ECC200, FNC1 is the 1st or 5th character after the start character, ECI included
]d6	ECC200, FNC1 is the 2nd or 6th character after the start character, ECI included
QR Code]Q0	QR1
]Q1	2005 version, ECI excluded
]Q2	2005 version, ECI included
]Q3	QR Code 2005, ECI excluded, FNC1 is the 1st character after the start character
]Q4	QR Code 2005, ECI included, FNC1 is the 1st character after the start character
]Q5	QR Code 2005, ECI excluded, FNC1 is the 2nd character after the start character
]Q6	QR Code 2005, ECI included, FNC1 is the 2nd character after the start character

Reference: ISO/IEC 15424:2008 Information technology – Automatic identification and data capture techniques – Data Carrier

Identifiers (including Symbology Identifiers).

6.2 Appendix 2: ASCII Table














Hex	Dec	Char
00	0	NUL (Null char.)
01	1	SOH (Start of Header)
02	2	STX (Start of Text)
03	3	ETX (End of Text)
04	4	EOT (End of Transmission)
05	5	ENQ (Enquiry)
06	6	ACK (Acknowledgment)
07	7	BEL (Bell)
08	8	BS (Backspace)
09	9	HT (Horizontal Tab)
0a	10	LF (Line Feed)
0b	11	VT (Vertical Tab)
0c	12	FF (Form Feed)
0d	13	CR (Carriage Return)
0e	14	SO (Shift Out)
0f	15	SI (Shift In)
10	16	DLE (Data Link Escape)
11	17	DC1 (XON) (Device Control 1)
12	18	DC2 (Device Control 2)
13	19	DC3 (XOFF) (Device Control 3)
14	20	DC4 (Device Control 4)
15	21	NAK (Negative Acknowledgment)
16	22	SYN (Synchronous Idle)
17	23	ETB (End of Trans. Block)
18	24	CAN (Cancel)
19	25	EM (End of Medium)
1a	26	SUB (Substitute)
1b	27	ESC (Escape)
1c	28	FS (File Separator)
1d	29	GS (Group Separator)
1e	30	RS (Request to Send)
1f	31	US (Unit Separator)

Hex	Dec	Char
20	32	SP (Space)
21	33	! (Exclamation Mark)
22	34	" (Double Quote)
23	35	# (Number Sign)
24	36	\$ (Dollar Sign)
25	37	% (Percent)
26	38	& (Ampersand)
27	39	` (Single Quote)
28	40	((Right / Closing Parenthesis)
29	41) (Right / Closing Parenthesis)
2a	42	* (Asterisk)
2b	43	+ (Plus)
2c	44	, (Comma)
2d	45	- (Minus / Dash)
2e	46	. (Dot)
2f	47	/ (Forward Slash)
30	48	0
31	49	1
32	50	2
33	51	3
34	52	4
35	53	5
36	54	6
37	55	7
38	56	8
39	57	9
3a	58	: (Colon)
3b	59	; (Semi-colon)
3c	60	< (Less Than)
3d	61	= (Equal Sign)
3e	62	> (Greater Than)
3f	63	? (Question Mark)

Hex	Dec	Char
40	64	@ (AT Symbol)
41	65	A
42	66	B
43	67	C
44	68	D
45	69	E
46	70	F
47	71	G
48	72	H
49	73	I
4a	74	J
4b	75	K
4c	76	L
4d	77	M
4e	78	N
4f	79	O
50	80	P
51	81	Q
52	82	R
53	83	S
54	84	T
55	85	U
56	86	V
57	87	W
58	88	X
59	89	Y
5a	90	Z
5b	91	[(Left / Opening Bracket)
5c	92	\ (Back Slash)
5d	93] (Right / Closing Bracket)
5e	94	^ (Caret / Circumflex)
5f	95	_ (Underscore)

Hex	Dec	Char
60	96	' (Grave Accent)
61	97	a
62	98	b
63	99	c
64	100	d
65	101	e
66	102	f
67	103	g
68	104	h
69	105	i
6a	106	j
6b	107	k
6c	108	l
6d	109	m
6e	110	n
6f	111	o
70	112	p
71	113	q
72	114	r
73	115	s
74	116	t
75	117	u
76	118	v
77	119	w
78	120	x
79	121	y
7a	122	z
7b	123	{ (Left/ Opening Brace)
7c	124	(Vertical Bar)
7d	125	} (Right/Closing Brace)
7e	126	~ (Tilde)
7f	127	DEL (Delete)

6.3 Appendix 3: Digit Barcodes

0	1	2	3
 Y0Y	 Y1Y	 Y2Y	 Y3Y
4	5	6	7
 Y4Y	 Y5Y	 Y6Y	 Y7Y
8	9	A	B
 Y8Y	 Y9Y	 YAY	 YBY
C	D	E	F
 YCY	 YDY	 YEY	 YFY